

Cushions

Cushions are listed in order from firmness to softness. Cushion configurations can be changed on most styles for a charge of \$75 per seat unit. (For example, change a three-cushion style to have only two cushions.) To maintain cushions, simply reverse and switch cushions every few months so that they experience equal wear. All cushions are flame retardant, environmentally safe and guaranteed for life.

STANDARD CUSHIONS

Poly Dacron Seat

Layers of polyurethane foam and polyester fibers used in tight seat construction.

Firm continuous support. Holds shape and gives crisp, tailored look. Hypo-allergenic cushion. Paired with the Poly Dacron Back.



Spring Blend Down Seat

Coil spring "Marshall" unit in polyurethane foam core, surrounded by a blend of 50% polyester fibers and 50% blend of 90% duck feathers and 10% down in separate channels to prevent shifting.

Down softness combined with resilient innerspring core. "Comfort Crown" look for maximum elegance. Paired with the Blend Down Back.



Luxury Spring Down Seat

Coil spring "Marshall" unit in polyurethane foam core, surrounded by a blend of 50% polyester fibers and 50% blend of 75% duck feathers and 25% down.

Extra down softness coupled with the resilient innerspring core. "Comfort Crown" look for maximum elegance. Paired with the Blend Down Back.



Majestic Seat

High-density urethane foam core wrapped in polyester and sewn into a channel quilted outer envelope filled with polyester fibers.

Supported with cloud-like softness. "Comfort Crown" down-like appearance. Hypo-allergenic cushion. Paired with the Majestic Fiber Fill Back.



Fiber Lux Seat

Polyester wrapped high-density urethane foam is placed in a channel-quilted outer envelope of 100% Supreme combed fiber. This envelope creates a duvet with a zipper enclosure cover, encasing the foam.

Soft, down-like comfort combined with a resilient spring-like support and a "Comfort Crown" appearance. Ease in handling and maintenance. Hypo-allergenic cushion. Paired with the Fiber Lux Back.



Feather Lux Seat

Polyester wrapped high-density urethane foam is placed in a channel-quilted cotton outer envelope with a blend of 50% Ultima Supreme combed fibers and 50% blend of 90% duck feathers and 10% down. This envelope creates a duvet with a zipper closure cover, encasing the foam.

Rich, soft down comfort combined with a resilient spring-like support and a "Comfort Crown" look for maximum elegance. Ease in handling and maintenance. Paired with the Feather Lux Back.



Eco-Lux Seat

High-density soy-based foam is wrapped in polyester and placed in a channel-quilted cotton outer envelope with a blend of 50% Ultima Supreme combed fibers and 50% blend of duck feathers and 10% down. This envelope creates a duvet with a zipper closure cover, encasing the foam.

Rich, soft down comfort combined with a resilient spring-like support and a "Comfort Crown" look for maximum elegance. Ease in handling and maintenance. Paired with the Feather Lux Back.

Cushions



Feather Lux Plush Seat

Similar construction to the Feather Lux seat, however, the urethane foam core is undersized to create a more loosely tailored appearance.

Rich, soft down comfort combined with a resilient spring-like support and a "Comfort Crown" look for maximum elegance. Ease in handling and maintenance. Paired with the Blend Down Back.

LUXURY CUSHIONS



Memory Foam Seat

Core of 1.8 lb. high density foam, laminated with soft foam caps contouring out into a permanent crown shape and laminated with a 2" cap of heavy density memory foam and inserted into a down proof ticking jacket.

Utilizes the latest technology in Memory foam. The initial soft feel will continue to surround you as the Memory foam conforms to your shape. The high resiliency core provides deep down support. The PermaCrown caps will provide a built in crown that should last a lifetime.



Easy Down Seat

Core of 1.6 lb. high-density foam, laminated top and bottom with an Ultracell® super soft 1-1/2" thick polyurethane core. Urethane foam core completely wrapped in a 2-oz. polyester fiber. Cushion core is then encased in a blended jacket (90% duck feathers and 10% down) with calendered tucking.

One of Vanguard's most luxurious cushions. The all-down blend and layered foam core create the ultimate in down seating.



Custom Down Seat

High-density urethane foam wrapped with polyester and sewn into a channel-quilted outer envelope filled with a blend of 50% polyester fibers and 50% mixture of 90% feathers and 10% down.

Offered exclusively on Custom Series styles and paired with Custom Down Back. One of Vanguard's most luxurious cushions. Rich, softest down comfort combined with resiliency. "Comfort Crown" look for maximum elegance.

CUSHION CUT-AWAY SAMPLES



12" x 12" cushion cut-away samples are available at \$25 each.

STANDARD BACKS

Poly Dacron Back

Polyurethane foam and polyester fibers used in tight back construction. *Firm, continuous, hypo-allergenic support. Holds shape giving a crisp, tailored look.*

Majestic Fiber Fill Back

Polyester fibers blown into shape-retaining channels. *Superior loft characteristics which prevent "bedding" of fibers. Hypo-allergenic support.*

Fiber Lux Back

100% Ultima Supreme combed fiber blown into shape-retaining channels (205 thread count, 100% cotton envelope). *Soft down-like comfort. Hypo-allergenic, superior loft.*

Feather Lux Back

Blend of 50% Ultima Supreme combed fibers and 50% blend of 90% duck feathers and 10% down blown into shape-retaining channels (205 thread count, 100% cotton envelope). *Rich, soft down comfort. Superior loft.*

Blend Down Back

Combination of 50% polyester fibers and a 50% blend of 75% duck feathers and 25% down. *Softest back cushion available with the comfort and look of down.*

LUXURY BACKS

Custom Down Back

Combination of 50% polyester fibers and a 50% blend of 90% duck feathers and 10% down, blown into shape retaining channels. *Standard cushion on Custom Series styles. Rich, softest down comfort.*

95/5 Down Back & Throw

Premium luxurious down pillow, 95% down and 5% white down. *Standard on multi-back and throw pillow. Premium, luxurious down pillow.*